



1. Jack car up and place on stands. Place the stand forward of the lower control arms.
2. Keep the rear end supported with the jack.
3. Remove lower shock bolts.
4. Remove brake line from the rear end to the chassis.
5. Remove upper control arms from the rear end housing.
6. Lower jack/rear end as low as possible.



7. Use a bushing puller or air hammer to remove upper bushings from the rear end.
  - a. Use the air hammer with a chisle bit.
  - b. Hammer in-ward in both sides of the rear end housing to loosen the bushings.
  - c. Then hammer the bushing out using the flange to push it out with the chisle.



8. Verify the bushing holes are clean and free of any damage.



9. Slide the bushings in from the outside. Tap it all the way in with a rubber mallet.



10. Install and tighten the inner nut for the bushing.



11. Raise rear end back up with the jack
12. Reinstall the upper control arms with the spacers in place.





13. Reinstall the brake line.
14. Reinstall the lower shock bolts.
15. Bleed brakes.
16. Verify pinion angle is the same.